# ULTRA LOW PROFILE MAG DRILL FROM STEELMAX®

## **D1 Low Profile**

### VERY LOW PROFILE ELECTRIC DRILL FOR RESTRICTED SPACE

The D1 Low Profile is an ultra-low-profile mag drill, that fits in the tightest of work spaces. It is a perfect solution for any applications in confined spaces, where typical mag drills are too large. A powerful motor and strong, electromagnetic base enable drilling of holes up to 1-7/16" (36 mm) diameter to a depth of up to 1-3/16" (30 mm).

The D1 Low Profile Mag Drill accepts both TCT and HSS cutters as well as twist drill bits with a standard 3/4" Weldon shank.

#### **FEATURES**

- Ultra low profile mag drill only 7" tall with electromagnetic base
- Light weight only 21 lbs (9.5 kg)
- 1-7/16" (36 mm) diameter x 1-3/16" (30 mm) depth of cut maximums with annular cutters
- Accepts Weldon Shank twist drill bits up to 1/2" diameter
- Over 1-1/2" stroke (39 mm)
- Integrated swarf guard
- · Convenient lifting handle for easy transportation

#### **STANDARD SET INCLUDES:**

- · Drilling machine
- · Plastic case
- Handle
- · Handle adapter
- · Pilot pin
- · Safety strap
- 4 mm hex wrench
- · Operator's Manual



Annular Cutter: max 1-7/16" (36mm)



Twist drill: max 1/2" (12mm) with 3/4" Weldon Shank





Stroke: 1-1/2" (39mm)

Speed:





Weight: 21 lbs (9.5 kg)







The DI Low Profile fits in the tightest spots

Motor Power: 920 W



Depth of cut: up to 1-3/16" (30mm)

350 rpm

DI Low Profile Technical Specification	
Motor Speed (under load)	350 rpm (115V); 370 rpm (230 V)
Motor Power	920 W
Weight	21 lbs (9.5 kg)
Maximum Hole Size - Annular Cutter	l 7/16" (36 mm)
Maximum Hole Size - Twist Bit	1/2" (12 mm)
Max countersinking	Ø I 9/16" (40 mm)
Stroke	I-I/2" (39 mm)
Max depth of cut	I-3/16" (30mm) with TCT cutters I3/16" (20mm) with HSS cutters *
Voltage	I 10–120 V, 50–60 Hz 220–240 V, 50–60 Hz
Power consumption	1000 W
MFSC	Yes
Magnetic clamping force	2,000 lbs (8900 N)
Magnet Base Dimensions	3-9/16 x 7-1/16 x 1-1/2"
	(90 x 180 x 38.5 mm)
Min.Workpiece Thickness	I/4" (6mm)
Tool holder	3/4" Weldon Shank

\* Up to 1" (25 mm) when used with an optional long quill assembly (SM-ZSP-0521-04-00-00-0)

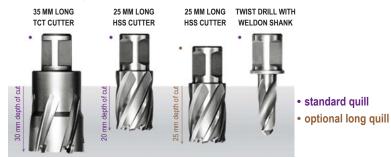
380 mm



#### **Optional Accessories:**

- SM-ZSP-0521-04-00-00-0 Long quill assembly
- SM-PJM-000003 Coolant bottle with nozzle

#### Hole making with various tools:





Compact design for height restricted areas. Detachable feed lever can be fixed from either side



Max milling capacity up to 1-7/16" (36mm)



Easily work out of position



Lifting handle for easy transportation



Handy plastic case



Steemax. The tools of innovation.

For ordering and customer service, or to request detailed product information or demonstration videos, contact:

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