## TTFF Series - ID Mounted Flange Facing Machine

## Features:

- Easier assembly and self centering ID mounted mechanical swelling, Safe \& reliable.
- Designed to Process bevelling \& facing of heavy-duty pipes \& flanges.
- Process the flange face, Seal groove, and serrated finish.
- Equipped with three-axis servo feed system, processes the complex end bevel.
- Swivel tool post for grooves, RTJ flanges and bevels.
- Continuous groove facing feeds.



## Specifications:

| DRIVE | SIZE | CLAMPING RANGE OD(mm) | ROTATING <br> (RPM) | Serrated Spiral | Beveling | Facing \& Groove |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pneumatic | 500 | 200-500 | 14 | X | $\checkmark$ | $\checkmark$ |
|  | 1000 | 500-1000 | 10 | X | $\checkmark$ | $\checkmark$ |
| Electric Controller | 1500 | 1000-1500 | 8 | X | $\checkmark$ | $\checkmark$ |
|  | 3000 | 1500-3000 | 4 | X | $\checkmark$ | $\checkmark$ |
|  | 500-II | 200-500 | 14 | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Hydraulic | 1000-II | 500-1000 | 10 | $\checkmark$ | $\checkmark$ | $\checkmark$ |
|  | 1500-II | 1000-1500 | 8 | $\checkmark$ | $\checkmark$ | $\checkmark$ |
|  | 3000-II | 1500-3000 | 4 | $\checkmark$ | $\checkmark$ | $\checkmark$ |

